

September 22, 2025

ABSA
9410 - 20 Avenue NW
Edmonton, AB T6N 0A4

Dear Kristine Trepanier,

Re: Reciprocal CRN Registration in Manitoba

As indicated by the Regulatory Reconciliation and Cooperation Table and the Reconciliation Agreement for the Canadian Registration Number (CRN) for Pressure Equipment, the design reviews conducted and accepted by the Canadian province or territory, or their delegated safety authority, will be mutually recognized in the Province of Manitoba. If a registration is conditionally based on compliance with the notes set by the original issuing Jurisdiction, such compliance shall be applied the same to this Province.

Your submission has been registered, as follows:

File Number:	74-R5412
CRN:	0C15741.24
Scope:	Attachment B (June 20, 2025)
Manufacturer:	SWAGELOK COMPANY
Expiry Date:	17 July 2035

Along with this letter is the invoice for registration.

In addition, every Pressure Vessel, Boiler, and Heat Exchanger shall be stamped with the registration number and as required by CSA Code B51, a Manufacturer's Data Report (MDR) must be forwarded to this office immediately at the time a unit is shipped to Manitoba. Send your MDR to gasupport@gov.mb.ca. In your subject line, indicate "*Manufacturer's Data Report-CRN No.*" A fee shall be billed to the Manufacturer to process data reports in accordance with the Steam and Pressure Plants Regulation section 17.1.

Please contact gasupport@gov.mb.ca for any questions or concerns.

Inspection and Technical Services

Labour and Immigration
508 – 401 York Avenue, Winnipeg, MB R3C 0P8
T (204) 945-3373 | F (204) 948-2089

Attachment B. Scope for RS and RD Series Pressure Regulators (Category C)

Product Scope

This document represents the scope of the Swagelok RHPS Series Pressure Regulators (RS and RD) covered by this submission for CRN approval. The Swagelok RHPS Series Pressure Regulators (RS and RD) were designed and evaluated in accordance with ASME B31.1-2024 for unlisted components and ASME B31.3-2024 for unlisted components.

Summary Table

Product Series	Main Pressure Bearing Component	Main Pressure Bearing Material	Port Connections and Sizes	Maximum Rated Pressure				Design Code of Construction
				At ambient temperature		At maximum temperature		
				Inlet	Outlet	Inlet	Outlet	
RD2	Body	Stainless Steel (UNS S31603 / ASTM A479)	Female NPT 1/4"	5800 psi @ 100 °F	4500 psi @ 100 °F	5800 psi @ 176 °F	4500 psi @ 176°F	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)
RS2	Body	Stainless Steel (UNS S31603 / ASTM A479)	Female NPT 1/4"	5800 psi @ 100 °F	4500 psi @ 100 °F	5800 psi @ 176 °F	4500 psi @ 176°F	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)

Note:

The temperature ratings in the table above may exceed those shown in the product catalog. The pressure retaining components are designed to be safe at the temperature rating as demonstrated in the Code Compliance Summary, but the Swagelok factory must be consulted to determine which seat and seal materials listed in the Typical Product Characteristics section below are suitable for use at this temperature.

Product Illustration



RS2



RD2



Product Options

Some of the product options listed below affect the pressure-temperature ratings shown in the Summary Table, but in all cases the ratings are less than those shown in the Summary Table. All of the following options are within the scope of this registration:

- Body Seal Materials: FKM, Nitrile, EPDM, FFKM, HNBR
- Piston Seal Materials: FKM, Nitrile, EPDM, FFKM, HNBR
- Seat Materials: FKM, Nitrile, EPDM, FFKM, HNBR, PCTFE, PEEK, Polyurethane

Additional that do not affect the pressure-temperature ratings may be made available within the scope of this registration. Examples of these include:

- Handle Type
- Cleaning options
- Panel Mounting
- Handle color
- Anti-tamper
- Laser Etching
- ASTM G93 cleaning
- NACE Components

Quality System

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2015. The Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

References

The product catalog does not represent the full scope of registration but rather details some of the most common options.

- RHPS Series Pressure Regulator Catalog MS-02-430, Revision P

Attachment A. Swagelok Manufacturing Locations

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company 29500 Solon Road Solon, Ohio 44139 USA	Swagelok Company (HPF) 6050 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (OFC) 29495 F.A. Lennon Drive Solon, Ohio 44139 USA	Swagelok Company (Snow Metal) 6060 Cochran Road Solon, Ohio 44139 USA
Swagelok Precision Machining Services 1924 East 337th Street Eastlake, OH 44095 USA	Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China
Swagelok Company (Highland) 318 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Company (Strongsville) 15400 Foltz Road Strongsville, Ohio 44119
Swagelok Company (Atlantic) 26651 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Hose Services Company (SHSC) 29900 Solon Industrial Parkway Solon, Ohio 44139
Swagelok Company (Falon 1) 348 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man
Swagelok Company (Falon 2) 358 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Company (Valley City) 5370 Wegman Drive Valley City, Ohio 44280 USA